

Inspection Report

Report No.: XYAN-150303

Supplier : XY-GLOBAL

Inspection Date: 1st Apr., 2015

Inspector: LEO

Inspection only for:	Inspection Result:
PO . XYBA-150303 Item No. XY21ZC090	PASS

Description	Finished Q'ty	Sample Size	Defect Found	Defects Description	Acceptable Q'ty
XY21ZC090	8000pcs	7% inspection	0pcs	No failure	8000pcs

Appearance Inspection :

No failure.

Dimension Inspection:

No failure , below measurement report for reference.

Assembly Test:

No failure

Inspection Summary

The inspection sample plan is 100% inspection.

Digital photo records :



1. Packing

2. Product:



3. Product:

4. Product:



XY-21ZC090									
Item	Feature	Unit	Value	Min	Max	Min	Max	Min	Max
1	Overall Length	mm	100.00	99.90	100.10	99.90	100.10	99.90	100.10
2	Overall Width	mm	50.00	49.90	50.10	49.90	50.10	49.90	50.10
3	Overall Height	mm	20.00	19.90	20.10	19.90	20.10	19.90	20.10
4	Inner Hole Dia	mm	30.00	29.90	30.10	29.90	30.10	29.90	30.10
5	Outer Hole Dia	mm	40.00	39.90	40.10	39.90	40.10	39.90	40.10
6	Slot Width	mm	10.00	9.90	10.10	9.90	10.10	9.90	10.10
7	Slot Depth	mm	15.00	14.90	15.10	14.90	15.10	14.90	15.10
8	Slot Position	mm	5.00	4.90	5.10	4.90	5.10	4.90	5.10
9	Slot Angle	deg	90.00	89.90	90.10	89.90	90.10	89.90	90.10
10	Slot Surface Finish	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
11	Slot Chamfer	mm	0.50	0.40	0.60	0.40	0.60	0.40	0.60
12	Slot Roundness	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
13	Slot Straightness	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
14	Slot Parallelism	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
15	Slot Perpendicularity	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
16	Slot Symmetry	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
17	Slot Circularity	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
18	Slot Total Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
19	Slot Circular Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
20	Slot Profile Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
21	Slot Position Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
22	Slot Orientation Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
23	Slot Form Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
24	Slot Feature Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
25	Slot Feature Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
26	Slot Feature Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
27	Slot Feature Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
28	Slot Feature Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
29	Slot Feature Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06
30	Slot Feature Runout	mm	0.05	0.04	0.06	0.04	0.06	0.04	0.06

5. Product :

6. Inspection report:

Products	cnc precision machined parts factory,cnc machined parts distributor,precision machining parts manufacturer,precision cnc machining supplier,CNC Machining part,CNC Lathe Processing,CNC Turning Part,CNC turing parts
Materials	Aluminum AL6061 AL6065,AL6063 ,AL7075, SUS304,SUS303,SUS316,POM etc
Dimensions	According to customer's drawing
Surface treatment	Heat treatment, polishing, coating, galvanized, electroplating, spraying, and painting and so on
Packing	Wooden box, or as per the customer's requirements
Processing equipments	CNC machining center, grinding machine, milling machine parts, drilling machine parts, horizontal milling machine, chamfering machine, CNC cutting machine etc.
Measure equipment	Hardness tester, precision plug gauge, gauge block, digital outside micrometer, outside micrometer, digital caliper, inside micrometer, inside dial indicator, dial vernier caliper, dial indicator, depth vernier caliper and so on
MOQ	negotiable
Precision/Tolerance	+/-0.01mm
Payment	T/T 50% deposit in advance ,50% T/T before shipment ;or others.
Business scope	CNC center machining, cnc machining, cnc drilling, cnc turning, grinding, tapping, mould design and processing, casting, sheet metal working etc
Application	Automation machine, medical device, industrial machine, automobile, electric appliance, and other industries, cnc machining parts, auto parts
Ports	Shenzhen China
Delivery	20-25 days after T/T 50% deposit
Main equipments	cnc machine center
1.Name: Factory Price OEM cnc machining parts	
2.Process: Aluminum die casting, cnc machining	
3.Material: AL6061 AL6065,AL6063 ,AL7075 POM etc	
4.Surface:Polishing, powder coated, anodized, nickle plating, chromate etc	
5.Tolerance: can reach to +/-0.01mm	
6.Quality control: 100% inspected	
7.Specification: OEM serice, strictly per drawing and samples	
8. Sample delivery time: 25-30 days, per products.	
9. Application: cnc machining parts,mining accessories, machinery accessoried, industrial, auto parts,etc	
10. Customer: USA,Canada, Austrial, EU etc.	
11. Certification: ISO 9001	
Our Advantage	
1. 10 years experience with ISO certified	
2. All kinds of material is available	
3. All kinds of sureface finishment is available	
4. High quality with competitive price	
5. Fast delivery time	
6. Sample available	
7. Have export experience to all over the world	
Our Services	
CNC machining parts sample: Can supply for test	
CNC machining parts packing: Standard packing	
CNC machining parts certification: ISO9001	
CNC machining parts quality: Strictly quality control	
CNC machining parts OEM is welcomed	

Safety is our serious job for our worker and engineer team

