

Inspection Report

Report No.: XYLA-150409
Supplier : XY-GLOBAL

Inspection Date: 11th May, 2015
Inspector: Leo

Inspection only for: PO . XYLA-150409 Item No. XY31PC019	Inspection Result: PASS
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Description	Finished Q'ty	Sample Size	Defect Found	Defects Description	Acceptable Q'ty
XY31PC019	85000PCS	1% inspection	0pcs	No failure	85000pcs

Appearance Inspection :

No failure,

Dimension Inspection:

No failure , below measurement report for reference.

Assembly Test:

No failure

Inspection Summary

The inspection sample plan is 100% inspection.

Digital photo records :



1. Packing



2. Product



3. Product



4 Product



5. Product:

Item	Spec	Actual	Unit	Pass	Fail
1	2.00 ± 0.05	2.00 ± 0.05	mm	100%	0%
2	1.50 ± 0.05	1.50 ± 0.05	mm	100%	0%
3	1.00 ± 0.05	1.00 ± 0.05	mm	100%	0%
4	0.50 ± 0.05	0.50 ± 0.05	mm	100%	0%
5	0.25 ± 0.05	0.25 ± 0.05	mm	100%	0%
6	0.125 ± 0.05	0.125 ± 0.05	mm	100%	0%
7	0.0625 ± 0.05	0.0625 ± 0.05	mm	100%	0%
8	0.03125 ± 0.05	0.03125 ± 0.05	mm	100%	0%
9	0.015625 ± 0.05	0.015625 ± 0.05	mm	100%	0%
10	0.0078125 ± 0.05	0.0078125 ± 0.05	mm	100%	0%
11	0.00390625 ± 0.05	0.00390625 ± 0.05	mm	100%	0%
12	0.001953125 ± 0.05	0.001953125 ± 0.05	mm	100%	0%
13	0.0009765625 ± 0.05	0.0009765625 ± 0.05	mm	100%	0%
14	0.00048828125 ± 0.05	0.00048828125 ± 0.05	mm	100%	0%
15	0.000244140625 ± 0.05	0.000244140625 ± 0.05	mm	100%	0%
16	0.0001220703125 ± 0.05	0.0001220703125 ± 0.05	mm	100%	0%
17	0.00006103515625 ± 0.05	0.00006103515625 ± 0.05	mm	100%	0%
18	0.000030517578125 ± 0.05	0.000030517578125 ± 0.05	mm	100%	0%
19	0.0000152587890625 ± 0.05	0.0000152587890625 ± 0.05	mm	100%	0%
20	0.00000762939453125 ± 0.05	0.00000762939453125 ± 0.05	mm	100%	0%
21	0.000003814697265625 ± 0.05	0.000003814697265625 ± 0.05	mm	100%	0%
22	0.0000019073486328125 ± 0.05	0.0000019073486328125 ± 0.05	mm	100%	0%
23	0.00000095367431640625 ± 0.05	0.00000095367431640625 ± 0.05	mm	100%	0%
24	0.000000476837158203125 ± 0.05	0.000000476837158203125 ± 0.05	mm	100%	0%
25	0.0000002384185791015625 ± 0.05	0.0000002384185791015625 ± 0.05	mm	100%	0%
26	0.00000011920928955078125 ± 0.05	0.00000011920928955078125 ± 0.05	mm	100%	0%
27	0.000000059604644775390625 ± 0.05	0.000000059604644775390625 ± 0.05	mm	100%	0%
28	0.0000000298023223876953125 ± 0.05	0.0000000298023223876953125 ± 0.05	mm	100%	0%
29	0.00000001490116119384765625 ± 0.05	0.00000001490116119384765625 ± 0.05	mm	100%	0%
30	0.000000007450580596923828125 ± 0.05	0.000000007450580596923828125 ± 0.05	mm	100%	0%
31	0.0000000037252902984619140625 ± 0.05	0.0000000037252902984619140625 ± 0.05	mm	100%	0%
32	0.00000000186264514923095703125 ± 0.05	0.00000000186264514923095703125 ± 0.05	mm	100%	0%
33	0.000000000931322574615478515625 ± 0.05	0.000000000931322574615478515625 ± 0.05	mm	100%	0%
34	0.0000000004656612873077392578125 ± 0.05	0.0000000004656612873077392578125 ± 0.05	mm	100%	0%
35	0.00000000023283064365386962890625 ± 0.05	0.00000000023283064365386962890625 ± 0.05	mm	100%	0%
36	0.000000000116415321826934814453125 ± 0.05	0.000000000116415321826934814453125 ± 0.05	mm	100%	0%
37	0.0000000000582076609134674071875 ± 0.05	0.0000000000582076609134674071875 ± 0.05	mm	100%	0%
38	0.00000000002910383045673370359375 ± 0.05	0.00000000002910383045673370359375 ± 0.05	mm	100%	0%
39	0.000000000014551915228366851796875 ± 0.05	0.000000000014551915228366851796875 ± 0.05	mm	100%	0%
40	0.0000000000072759576141834258984375 ± 0.05	0.0000000000072759576141834258984375 ± 0.05	mm	100%	0%
41	0.00000000000363797880709171244921875 ± 0.05	0.00000000000363797880709171244921875 ± 0.05	mm	100%	0%
42	0.000000000001818989403545856224609375 ± 0.05	0.000000000001818989403545856224609375 ± 0.05	mm	100%	0%
43	0.0000000000009094947017729281123046875 ± 0.05	0.0000000000009094947017729281123046875 ± 0.05	mm	100%	0%
44	0.00000000000045474735088646145615234375 ± 0.05	0.00000000000045474735088646145615234375 ± 0.05	mm	100%	0%
45	0.000000000000227373675443230728076171875 ± 0.05	0.000000000000227373675443230728076171875 ± 0.05	mm	100%	0%
46	0.0000000000001136868377216153640380859375 ± 0.05	0.0000000000001136868377216153640380859375 ± 0.05	mm	100%	0%
47	0.00000000000005684341886080768201904296875 ± 0.05	0.00000000000005684341886080768201904296875 ± 0.05	mm	100%	0%
48	0.000000000000028421709430403841009521484375 ± 0.05	0.000000000000028421709430403841009521484375 ± 0.05	mm	100%	0%
49	0.0000000000000142108547152019205047607421875 ± 0.05	0.0000000000000142108547152019205047607421875 ± 0.05	mm	100%	0%
50	0.00000000000000710542735760096025238037109375 ± 0.05	0.00000000000000710542735760096025238037109375 ± 0.05	mm	100%	0%
51	0.000000000000003552713678800480126190185546875 ± 0.05	0.000000000000003552713678800480126190185546875 ± 0.05	mm	100%	0%
52	0.0000000000000017763568394002400630950927734375 ± 0.05	0.0000000000000017763568394002400630950927734375 ± 0.05	mm	100%	0%
53	0.00000000000000088817841970012003154754638671875 ± 0.05	0.00000000000000088817841970012003154754638671875 ± 0.05	mm	100%	0%
54	0.0000000000000004440892098500600157737731934375 ± 0.05	0.0000000000000004440892098500600157737731934375 ± 0.05	mm	100%	0%
55	0.0000000000000002220446049250300078868869671875 ± 0.05	0.0000000000000002220446049250300078868869671875 ± 0.05	mm	100%	0%
56	0.00000000000000011102230246251500394344348359375 ± 0.05	0.00000000000000011102230246251500394344348359375 ± 0.05	mm	100%	0%
57	0.00000000000000005551115123125750197172172171875 ± 0.05	0.00000000000000005551115123125750197172172171875 ± 0.05	mm	100%	0%
58	0.000000000000000027755575615628750985860860859375 ± 0.05	0.000000000000000027755575615628750985860860859375 ± 0.05	mm	100%	0%
59	0.0000000000000000138777878078143754929304304296875 ± 0.05	0.0000000000000000138777878078143754929304304296875 ± 0.05	mm	100%	0%
60	0.00000000000000000693889390390718774646521521484375 ± 0.05	0.00000000000000000693889390390718774646521521484375 ± 0.05	mm	100%	0%
61	0.000000000000000003469446951953593873232607607421875 ± 0.05	0.000000000000000003469446951953593873232607607421875 ± 0.05	mm	100%	0%
62	0.000000000000000001734723475976796936613038037109375 ± 0.05	0.000000000000000001734723475976796936613038037109375 ± 0.05	mm	100%	0%
63	0.00000000000000000086736173798839846830651940185546875 ± 0.05	0.00000000000000000086736173798839846830651940185546875 ± 0.05	mm	100%	0%
64	0.000000000000000000433680868994199234153259700927734375 ± 0.05	0.000000000000000000433680868994199234153259700927734375 ± 0.05	mm	100%	0%
65	0.000000000000000000216840434497099617076629850463869671875 ± 0.05	0.000000000000000000216840434497099617076629850463869671875 ± 0.05	mm	100%	0%
66	0.000000000000000000108420217248549808538314925231934375 ± 0.05	0.000000000000000000108420217248549808538314925231934375 ± 0.05	mm	100%	0%
67	0.000000000000000000054210108624274904269157612619375 ± 0.05	0.000000000000000000054210108624274904269157612619375 ± 0.05	mm	100%	0%
68	0.0000000000000000000271050543121374521345788063096875 ± 0.05	0.0000000000000000000271050543121374521345788063096875 ± 0.05	mm	100%	0%
69	0.00000000000000000001355252715606872606728940315484375 ± 0.05	0.00000000000000000001355252715606872606728940315484375 ± 0.05	mm	100%	0%
70	0.00000000000000000000677626357803436303364470157221875 ± 0.05	0.00000000000000000000677626357803436303364470157221875 ± 0.05	mm	100%	0%
71	0.000000000000000000003388131789017181516822350786109375 ± 0.05	0.000000000000000000003388131789017181516822350786109375 ± 0.05	mm	100%	0%
72	0.000000000000000000001694065894508590758411175393046875 ± 0.05	0.000000000000000000001694065894508590758411175393046875 ± 0.05	mm	100%	0%
73	0.0000000000000000000008470329472542953792055876965234375 ± 0.05	0.0000000000000000000008470329472542953792055876965234375 ± 0.05	mm	100%	0%
74	0.00000000000000000000042351647362714768960279384826171875 ± 0.05	0.00000000000000000000042351647362714768960279384826171875 ± 0.05	mm	100%	0%
75	0.000000000000000000000211758236813573844801396924130859375 ± 0.05	0.000000000000000000000211758236813573844801396924130859375 ± 0.05	mm	100%	0%
76	0.0000000000000000000001058791184067869224006984620654296875 ± 0.05	0.0000000000000000000001058791184067869224006984620654296875 ± 0.05	mm	100%	0%
77	0.00000000000000000000005293955920339346120034923103271484375 ± 0.05	0.00000000000000000000005293955920339346120034923103271484375 ± 0.05	mm	100%	0%
78	0.000000000000000000000026469779601696730600174615536359375 ± 0.05	0.000000000000000000000026469779601696730600174615536359375 ± 0.05	mm	100%	0%
79	0.0000000000000000000000132348898008483653000873077681796875 ± 0.05	0.0000000000000000000000132348898008483653000873077681796875 ± 0.05	mm	100%	0%
80	0.000000000000000000000006617444900424182650043653884089375 ± 0.05	0.000000000000000000000006617444900424182650043653884089375 ± 0.05	mm	100%	0%
81	0.0000000000000000000000033087224502120913250021781920446875 ± 0.05	0.0000000000000000000000033087224502120913250021781920446875 ± 0.05	mm	100%	0%
82	0.00000000000000000000000165436122510604562500108909602234375 ± 0.05	0.00000000000000000000000165436122510604562500108909602234375 ± 0.05	mm	100%	0%
83	0.0000000000000000000000008271806125530222812500544548011171875 ± 0.05	0.0000000000000000000000008271806125530222812500544548011171875 ± 0.05	mm	100%	0%
84	0.00000000000000000000000041359030627651114062500272274055859375 ± 0.05	0.00000000000000000000000041359030627651114062500272274055859375 ± 0.05	mm	100%	0%
85	0.0000000000000000000000002067951531382555703125001361372779296875 ± 0.05	0.0000000000000000000000002067951531382555703125001361372779296875 ± 0.05	mm	100%	0%
86	0.00000000000000000000000010				

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High qualified surface treatment can make your parts perfect !!!

